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Član EOTA

Member of EOTA

European Technical Assessment

ETA-17/0337 of 03/05/2017

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GENERAL PART

Organ za tehnično ocenjevanje, ki je izdal ETA Technical Assessment Body issuing the ETA

Komercialno ime gradbenega proizvoda Trade name of the construction product

Družina proizvoda

Product family to which the construction product belongs

Proizvajalec Manufacturer

Proizvodni obrat Manufacturing plant

Ta Evropska tehnična ocena vsebuje

This European Technical Assessment contains

Ta Evropska tehnična ocena je izdana na podlagi Uredbe (EU) št. 305/2011 na podlagi This European Technical Assessment is issued in

accordance to Regulation (EU) No 305/2011, on the basis of

ZAG Ljubljana

Apolo MEA Schwerlastanker SLA / Apolo MEA Heavy-duty anchor SLA

33: Torzijsko kontrolirano zatezno kovinsko sidro iz galvansko pocinkanega jekla velikosti M6, M8, M10, M12, M16, M20 in M24 za vgradnjo v beton

33: Torque controlled expansion anchor made of galvanised steel of sizes M6, M8, M10, M12, M16, M20 and M24 for use in concrete

Apolo MEA Befestigungssysteme GmbH Industriestrasse 6 86551 Aichach, Germany

Werk 18 / Plant 18

14 strani vključno z 11 prilogami, ki so sestavni del te ocene

14 pages including 11 annexs which form an integral part of this assessment

EAD 330232-00-0601, izdaja oktober 2016

EAD 330232-00-0601, edition October 2016

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II SPECIFIC PART

1 Technical description of the product

The Apolo MEA Schwerlastanker SLA / Apolo MEA Heavy-duty anchor SLA in the range of M6, M8, M10, M12, M16, M20 and M24 is an anchor made of galvanised steel, which is placed into a drilled hole and anchored by torque-controlled expansion.

An illustration and description of the anchor are given in Annex A.

2 Specification of the intended use

The performances given in Chapter 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

The essential characteristics for mechanical resistance and stability are listed in Annexes C1 to C4.

3.2 Safety in case of fire (BWR 2)

The essential characteristics for safety in case of fire are listed in Annex C5.

3.3 Hygiene, health and environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transported European legislation and national laws, regulations and administrative provisions). In order to meet provisions of the regulation (EU) No 305/2011, these requirements need also to be complied with, when they apply.

3.4 Safety in use (BWR 4)

For basic requirement safety in use the same criteria are valid as for basic requirement mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.



3.7 Sustainable use of natural resources (BWR 7)

For sustainable use of natural resources no performance was determined for this product.

3.8 Characteristics of the components

Durability and serviceability are only ensured if specifications of intended use according to Annex B1 are kept.

4 Assessment and verification of constancy of performance (hereafter AVCP) system applied, with reference to its legal base

According to the decision 96/582/EC of the European Commission¹ the system of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) 1 apply.

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ZAG Ljubljana.

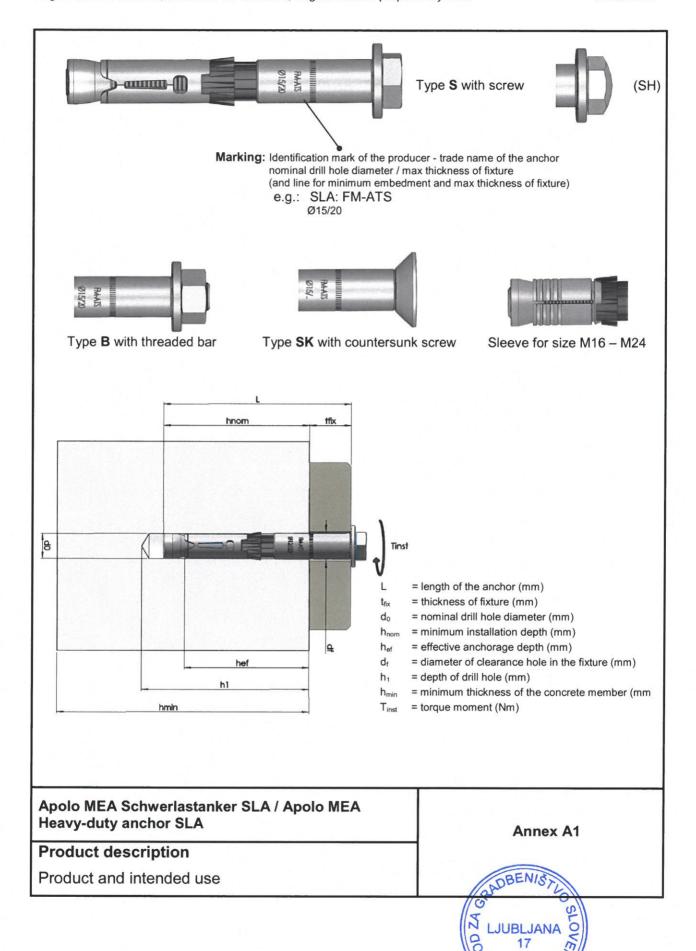
Issued in Ljubljana on 03. 05. 2017

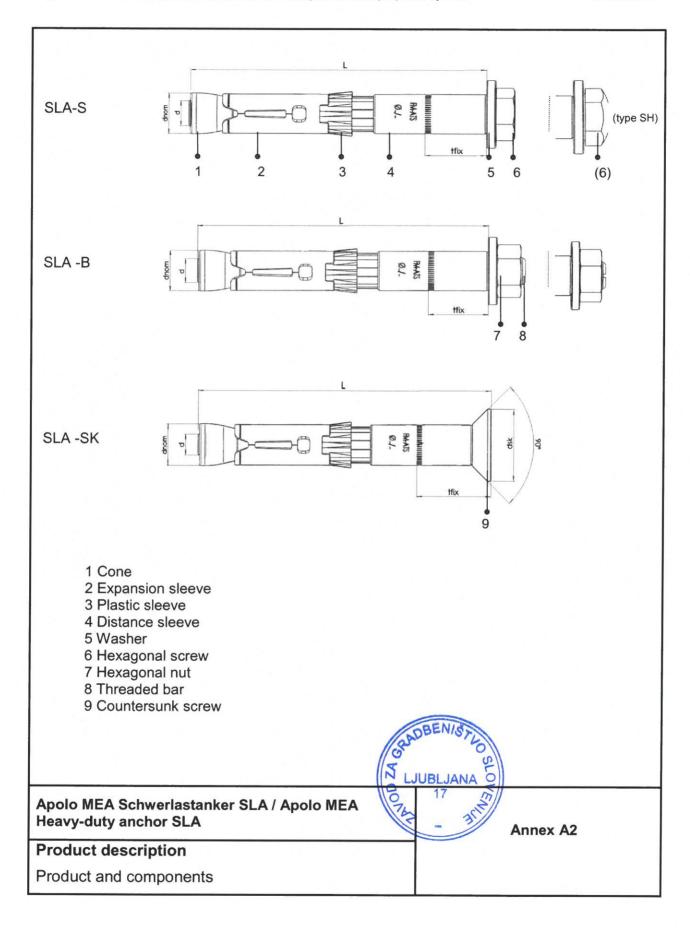
Signed by:

Franc Capuder M.Sc.

Head of Service of TA

Official Journal of the European Communities L 254 of 8.10.1996





Ta	h	Δ	1.	Ma	teria	10

Parl	of anchor	Material
1	Cone	hardened steel EN 10087 (EN 10277) 1)
2	Expansion sleeve	M6 - M12 hardened steel acc. to EN 10132 ¹⁾ M16 - M24 steel acc. to EN 10087 (EN 10277) ¹⁾
3	Plastic sleeve	PA 6 acc. to ISO 1874/1
4	Distance sleeve	Steel acc. to EN 10025 1)
5	Washer	Steel acc. to EN 10139 1)
6	Hexagon screw	Steel grade 8.8 acc. to EN ISO 898/11) (DIN 931 -DIN 933 - type SH= large head) 1)
7	Hexagonal nut	Steel grade 8 acc. to EN ISO 898/2 (DIN 934) 1)
8	Threaded bar	Steel grade acc. to 8.8 EN ISO 898/1 1)
9	Countersunk screw	Steel grade acc. to 8.8 EN ISO 898/1 1)

1) Zinc plated 5µm according to EN ISO 4042

Apolo MEA Schwerlastanker SLA / Apolo MEA Heavy-duty anchor SLA

Product description

Materials

Annex A3

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Specifications of intended use

Anchorages subjected to:

Static, quasi static, seismic load and fire.

Base materials:

- Cracked and non-cracked concrete.
- Reinforced and unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according to EN 206:2013+A1:2013.

Use conditions (Environmental conditions):

Structures subjected to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static and quasi-static actions are designed in accordance with EOTA TR 055, Edition December 2016 or CEN/TS 1992-4-4.
- For seismic application the anchorages are designed in accordance with EOTA TR 045, Edition February 2013.
- For application with resistance under fire exposure the anchorages are designed in accordance with method given in EOTA TR 020, edition May 2004.
- Verifiable calculation notes and drawings are prepared taking into account of the load to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

Installation:

- Anchor installation carried out by appropriately qualified personnel and under supervision of the person responsible for technical matters of the site.
- Use of the anchor only supplied by the manufacturer without exchanging the components of an anchor.
- Anchor installation in accordance with the manufacturer's specification and drawings and using the appropriate tools.
- Checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the rang given and is not lower that of the concrete to which the characteristic loads apply for.
- Check of concrete being well compacted, e.g. without significant voids.
- Effective anchorage depth, edge distances and spacing not less than the specified values without minus tolerances.
- Hole drilling by hammer drill.
- Cleaning of the hole of drilling dust.
- Positioning of the drill holes without damaging the reinforcement.
- Application of specified torque moment using a calibrated torque wrench.
- In case of aborted hole, drilling of new hole at a minimum distance of twice the depth of
 the aborted hole, or smaller distance provided the aborted drill hole is filled with high
 strength mortar and no shear or oblique tension loads in the direction of aborted hole.

Apolo MEA Schwerlastanker SLA / Apolo MEA Heavy-duty anchor SLA

Intended use

Specification

Annex B1

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Table B1: Dimensions

Anchor size			M6	M8	M10	M12	M16	M20	M24
Nominal diameter of	anchor	d _{nom} [mm]	10	12	15	18	24	28	32
Minimum installation	Minimum installation depth h _{nom} ≥ [mm]		60	70	80	100	115	145	165
Length of the ancho	ength of the anchor L [mm]		t _{fix} + 60	t _{fix} + 70	t _{fix} + 80	t _{fix} + 100	t _{fix} + 115	t _{fix} + 145	t _{fix} + 165
	Type S (SH) /B	t _{fix,min} [mm]	0	0	0	0	0	0	0
Thickness of the fixture	Type SK	t _{fix,min} [mm]	5	6	6	8	-	-	
	Type S (SH)/B/S	SK t _{fix,max} [mm]	200	250	300	350	400	450	500
Nominal diameter of the head of the countersunk screw Type SK dsk [mm]		17	21	26	31		-		

Intended use

Dimensions of the anchors



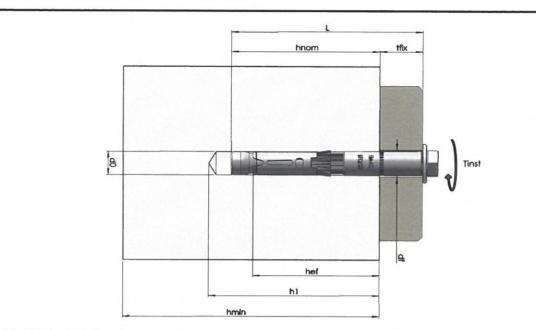


Table B2: Installation data

Anchor size		M6	M8	M10	M12	M16	M20	M24
Nominal drill hole diameter	d ₀ [mm]	10	12	15	18	24	28	32
Cutting diameter of drill bit	d _{cut} ≤ [mm]	10,45	12,50	15,50	18,50	24,55	28,55	32,55
Depth of drill hole	$h_1 \ge [mm]$	75	85	95	115	130	160	180
Minimum installation depth	h _{nom} ≥ [mm]	60	70	80	100	115	145	165
Effective anchorage depth	h _{ef} [mm]	49	59	67	88	99	125	150
Diameter of clearance hole in the fixture	d _f ≤ [mm]	12	14	17	20	26	31	35
Length of the anchor	L [mm]	t _{fix} + 60	t _{fix} + 70	t _{fix} + 80	t _{fix} + 100	t _{fix} + 115	t _{fix} + 145	t _{fix} + 165
Torque moment	T _{inst} [Nm]	10	20	45	80	150	170	200

Table B3: Minimum thickness of concrete member, spacing, and edge distances

Anchor size		M6	M8	M10	M12	M16	M20	M24
Minimum thickness of the concrete member	h _{min} [mm]	100	120	140	180	200	250	300
Malana	S _{min} [mm]	50	60	70	80	100	125	150
Minimum spacing -	for c [mm] ≥	75	90	100	150	200	250	300
No.	c _{min} [mm]	50	60	70	80	100	125	150
Minimum edge distance -	for $s \ge [mm]$	75	90	100	150	200	250	300

Intended use

Installation parameters

Annex B3

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Table C1: Characteristic values for Tension loads in case of static and quasi-static loading for acc. to EOTA TR 055 or CEN/TS1992-4-4

Essential cha	aracteristics		240	1.00		Performan	10000000000		110
			M6	M8	M10	M12	M16	M20	M24
Installation p	Nominal diameter of drill bit	[mm]	T 10	1 40	15	40	24	T 00	1 00
d ₀		[mm]	10	12	15	18	24	28	32
h _{nom}	Anchorage depth	[mm]	60	70	80	100	115	145	165
hef	Effective anchorage depth	[mm]	49	59	67	88	99	125	150
h _{min}	Minimum thickness of concrete member	[mm]	100	120	140	180	200	250	300
Tinst	Torque moment	[Nm]	10	20	45	80	150	170	200
Smin	Minimum spacing	[mm]	50	60	70	80	100	125	150
for c ≥	Edge distance	[mm]	75	90	100	150	200	250	300
Cmin	Minimum edge distance	[mm]	50	60	70	80	100	125	150
for s ≥	Spacing	[mm]	75	90	100	150	200	250	300
	el failure mode								
N _{Rk,s}	Characteristic tension steel failure	[kN]	16	29	46	67	126	203	293
γMsN	Partial safety factor	[-]				1,5			
Pull-out failur									
N _{Rk,p}	Characteristic pull-out failure in non- cracked concrete	[kN]	_1)	_1)	_1)	_1)	_1)	_1)	_1)
N _{Rk,p}	Characteristic pull-out failure in cracked concrete	[kN]	9	12	16	25	_1)	_1)	_1)
γ2	Burgar at the factor	[-]				1,0			
ΥМр	Partial safety factor	[-]				1,5			
Scr,N	Characteristic spacing	[mm]				3 x h _{ef}			-
Ccr,N	Characteristic edge distance	[mm]				1,5 x hef	f		
ψc C30/37		[-]				1,22			
ψc C40/50	Increasing factor for N _{Rk,p} for concrete	[-]				1,41			
ψc C50/60	The same same same same same same same sam	[-]				1,55			
	ne failure mode		er speciel			1,00			42.04
k _{cr}	Factor for cracked concrete CEN/TS 1992- 4-4 §. 6.2.1.4	[-]				7,2	Allen Marie		
Kucr	Factor for un-cracked concrete CEN/TS 1992-4-4 §. 6.2.1.4	[-]				10,1			
γмс	Partial safety factor	[-]				1,5			
Splitting failu	ire mode								F FEY
S _{cr,sp}	Characteristic spacing	[mm]				3 x h _{ef}			
C _{cr,sp}	Characteristic edge distance	[mm]			-	1,5 x h _{ef}			
ΥМsp	Partial safety factor	[-]				1,5			
	t under tension load	ALUXA EST	7.5						
	concrete C20/25						Total Control	100 mg	
N	Service tension load	[kN]	7,7	10,9	13,2	19,8	23,6	33,6	44,2
δηο	Short term displacement	[mm]	0,47	0,81	0,30	0,25	0,20	2,08	2,4
$\delta_{N_{\infty}}$	Long term displacement	[mm]	2,38	2,49	1,99	1,12	2,15	2,08	2,4
Cracked concr		[i.i.i.]	2,00	<u></u>	1,00	1,	2,10	2,00	۵, ۰
N N	Service tension load	[kN]	4,3	5,7	7,6	11,9	16,9	23,9	31,
δηο	Short term displacement	[mm]	1,21	0,83	1,25	0,98	0,96	0,99	
			-		_			-	1,4
$\delta_{N_{\infty}}$	Long term displacement not decisive	[mm]	2,38	2,49	1,99	1,12	2,15	0,99	1,4

Design acc. EOTA TR 055 or CEN/TS 1992-4-4

Characteristic resistance under Tension loads – BWR 1

Table C2: Characteristic values for Shear loads in case of static and quasi-static loading for design acc. to EOTA TR 055 or CEN/TS 1992-4-4

Eccontial	characteristics					Perform	nance		
ESSEIILIAI	Characteristics		M6	M8	M10	M12	M16	M20	M24
Shear ste	el failure mode								STEEL VIEW
$V_{Rk,s}$	Characteristic shear steel failure	[kN]	14	26	42	50	97	125	151
M ⁰ Rk,s	Bending moment characteristic failure	[Nm]	12	30	60	105	266	542	932
γMsV	Partial safety factor	[-]				1,2	5		
Shear cor	ncrete pry-out and edge failure								
k ₃	Factor in equation (16) of CEN/TS 1992-4 § 6.2.2.3	[-]	1,0		2,0				
lef	Effective anchorage depth	[mm]	46	59	67	88	99	125	150
d _{nom}	Diameter of anchor	[mm]	10	12	15	18	24	28	32
Displacen	nent under tension load					25 2 5			
Non-crack	ed concrete C20/25						****		
٧	Service shar load	[kN]	8,0	14,9	24,0	28,6	55,4	71,4	86,3
δνο	Short term displacement	[mm]	1,39	1,94	2,71	1,69	2,69	7,84	8,87
$\delta_{V_{\infty}}$	Long term displacement	[mm]	2,09	2,91	4,07	2,54	4.04	11,76	13,31

Design acc. to EOTA TR 055 or CEN/TS 1992-4-1

Characteristic resistance under Shear loads - BWR 1

Table C3: Characteristic values for resistance in case of Seismic performance category C1 acc. EOTA TR 045 "Design of Metal anchor under Seismic Actions"

Ecceptial of	aracteristics		Performance									
Essential Ci	idiacteristics		M6	M8	M10	M12	M16	M20	M24			
Tension ste	el failure											
NRk,s,seis C1	Characteristic tension steel failure	[kN]	16	29	46	67	126	203	293			
YMsN,seis 2)	Partial safety factor	[-]	1,5									
Pull-out faile	ure mode $N_{Rk,p,seis} = \psi_C \times N_{Rk,p,seis}$	5										
NRk,p,seis C1	Characteristic pull-out failure in concrete C20/25	[kN]	6,8	12	16	25	35,51)	50,21	66,11)			
γMp,seis ²⁾	Partial safety factor	[-]	1,5									
Shear steel	failure											
V _{Rk,s,seisC1}	Characteristic shear steel failure	[kN]	9,8	13	20	20	48,5	87,5	105,7			
YMsV,seis 2)	Partial safety factor	[-]	1,25									

¹⁾ The pull-out is not decisive

Design according to EOTATR 045

Characteristic resistance under Seismic actions – BWR

Annex C3

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²⁾ The recommended partial safety factors under seismic action ($\gamma_{M,seis}$) are the same as for static loading

Table C4: Characteristic values for resistance in case of Seismic performance category C2 acc. EOTA TR 045 "Design of Metal anchor under Seismic Actions"

Ecceptial ob	aracteristics		500		Pe	erforman	ce		
Essential Cit	aracteristics		M6	M8	M10	M12	M16	M20	M24
Tension stee	el failure							1	
NRk,s,seis C2 ²⁾	Characteristic tension steel failure	[kN]	16	29	46	67	126	203	293
YMsN ³⁾	Partial safety factor	[-]				1,5			
Pull-out failu	$Ire \qquad N_{Rk,p,seis} = \psi_C \times N_{Rk,seis}$								
N _{Rk,p,seis C2²⁾}	Characteristic pull-out failure in concrete C20/25	[kN]	-	3,9	7,8	15,3	28,8	32,8	41,3
γ _{MpN³⁾}	Partial safety factor	[-]		•	•	1,5			
δ _{N,sei(DSL)} 1)2)	Displacement at DSL	[mm]	-	2,7	4,9	3,6	3,1	7,0	7,0
$\delta_{N,sei(USL)^{1)2}}$	Displacement at USL	[mm]	-	12,8	15,2	14,0	11,5	18,4	16,2
Shear steel f	ailure								
V _{Rk,s,seis C2} ²⁾	Characteristic shear failure	[kN]	-	10,2	17,0	17,0	43,9	72,9	74,6
γMsV ³⁾	Partial safety factor	[-]		•		1,25			
$\delta_{V,sei(DSL)^{1)2}}$	Displacement at DSL	[mm]	-	3,5	2,7	2,5	2,7	7,0	7,0
δ _{V,sei(USL)} 1)2)	Displacement at USL	[mm]	-	6,8	6,3	5,8	6,1	20.9	18,6

¹⁾ The listed displacement represent mean values

Design according to EOTA TR 045

Characteristic resistance under Seismic actions - BWR 1

²⁾ A smaller displacement may be required in the design in the case of displacement sensitive fastenings or "rigid" supports. The characteristic resistance associated with such smaller displacement may be determined by linear interpolation or proportional reduction.

 $^{^{3)}}$ The recommended partial safety factors under seismic action ($\gamma_{M,seis}$) are the same as for static loading

Table C5: Characteristic resistance under Fire exposure for design acc. to EOTA TR 020 or CEN/TS 1992-4-4

Eccontial ch	haracteristics			NAME OF THE OWNER O	I	Performar	псе			
			M6	M8	M10	M12	M16	M20	M24	
Tension ste	eel failure mode									
N _{Rk,s,fi,30}	Duration = 30 minutes	[kN]	0,20	0,37	0,87	1,69	3,14	4,90	7,06	
N _{Rk,s,fi,60}	Duration = 60 minutes	[kN]	0,18	0,33	0,75	1,26	2,36	3,68	5,30	
N _{Rk,s,fi,90}	Duration = 90 minutes	[kN]	0,14	0,26	0,58	1,10	2,04	3,19	4,59	
N _{Rk,s,fi,120}	Duration = 120 minutes	[kN]	0,10	0,18	0,46	0,84	1,57	2,45	3,53	
Pull-out failu	ure mode									
N _{Rk,p,fi,30}	Duration = 30 minutes	[kN]	2,25	3,00	4,00	6,25	8,88	12,58	16,54	
N _{Rk,p,fi,60}	Duration = 60 minutes	[kN]	2,25	3,00	4,00	6,25	8,88	12,58	16,54	
N _{Rk,p,fi,90}	Duration = 90 minutes	[kN]	2,25	3,00	4,00	6,25	8,88	12,58	16,54	
N _{Rk,p,fi,120}	Duration = 120 minutes	[kN]	1,80	2,40	3,20	5,00	7,10	10,06	13,23	
	one failure mode					CHECKIE SE				
N _{Rk,c,fi,30}	Duration = 30 minutes	[kN]	3,03	4,81	6,61	13,08	17,55	31,44	49,6	
N _{Rk,c,fi,60}	Duration = 60 minutes	[kN]	3,03	4,81	6,61	13,08	17,55	31,44	49,6	
N _{Rk,c,fi,90}	Duration = 90 minutes	[kN]	3,03	4,81	6,61	13,08	17,55	31,44	49,6	
N _{Rk,c,fi,120}	Duration = 120 minutes	[kN]	2,42	3,85	5,29	10,46	14,04	25,16	39,68	
Scr,N	Characteristic spacing	[mm]				4 x hef				
C _{cr,N}	Characteristic edge distance	[mm]				2 x h _{ef}	-			
Smin	Minimum spacing	[mm]	50	60	70	80	100	125	150	
Cmin	Minimum edge distance	[mm]	$c_{min} = 2 h_{ef}$, if fire attack from more than one side, the edge distance of the anchor has to be $\geq 300 mm$ and $\geq 2 h_{ef}$							
γM,fi	Partial safety factor	[-]				1,01)	***************************************			
	failure without lever arm			Austra						
V _{Rk,s,fi,30}	Duration = 30 minutes	[kN]	0,20	0,37	0,87	1,69	3,14	4,9	7,06	
V _{Rk,s,fi,60}	Duration = 60 minutes	[kN]	0,18	0,33	0,75	1,26	2,36	3,68	5,30	
V _{Rk,s,fi,90}	Duration = 90 minutes	[kN]	0,14	0,26	0,58	1,10	2,04	3,19	4,59	
V _{Rk,s,fi,120}	Duration = 120 minutes	[kN]	0,10	0,18	0,46	0,84	1,57	2,45	3,53	
	failure with lever arm							5		
M ⁰ Rk,s,fi,30	Duration = 30 minutes	[Nm]	0,15	0,37	1,12	2,62	6,66	13,07	22,45	
M ⁰ Rk,s,fi,60	Duration = 60 minutes	[Nm]	0,14	0,34	0,97	1,96	5,00	9,80	16,84	
M ⁰ Rk,s,fi,90	Duration = 90 minutes	[Nm]	0,11	0,26	0,75	1,70	4,33	8,49	14,59	
M ⁰ Rk,s,fi,120	Duration = 120 minutes	[Nm]	0,08	0,19	0,60	1,31	3,33	5,44	9,35	
Shear concr	rete pry-out failure							12/2003		
k ₃	Factor in equation (16) of CEN/TS 1992-4 § 6.2.2.3	[mm]		1,0			2,0			

Shear concrete edge failure

The characteristic resistance V⁰Rk,c,fi in C 20/25 to C5 0/60 concrete is determined by:

 $V^0_{Rk,c,fi}$ = 0,25 \times $V^0_{Rk,c}$ (\leq R90) and $V^0_{Rk,c,fi}$ = 0,20 \times $V^0_{Rk,c}$ (R120)

with VORK,c initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature

Apolo MEA Schwerlastanker SLA / Apolo MEA Heavy-duty anchor SLA

Design according to EOTA TR 020

Characteristic resistance under Fire exposure - BWR 2

¹⁾ In absence of other national regulations